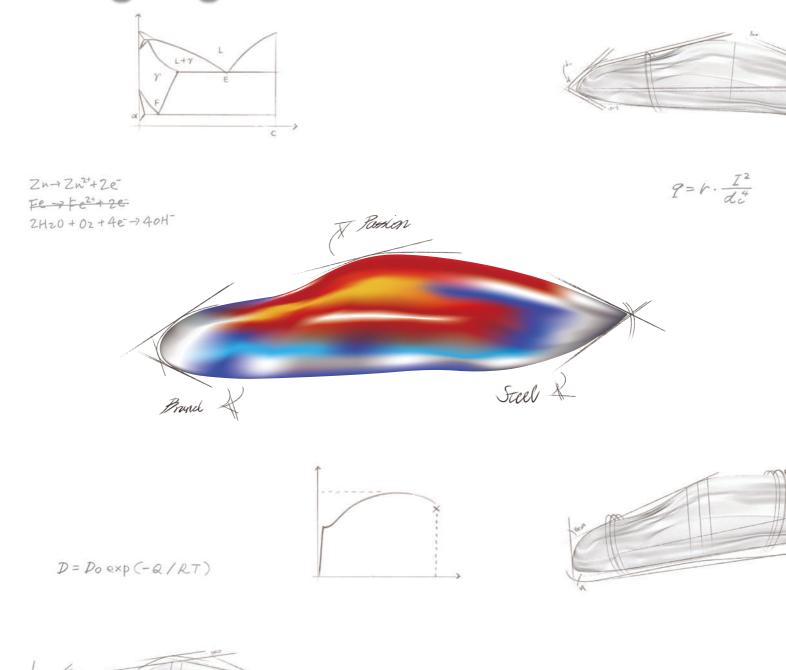


Products/Solutions Designing the Future of Automobiles



 $o = a(b+\epsilon)^n$

Our Mission Designing the Future of Automobiles

Today, we live in an era of dramatic changes, and the world of Automobiles is not an exception. As new ideas such as Connected, Autonomous, Sharing, and Electric arise in the world, we wonder how we can continuously contribute to this evolving automotive industry.

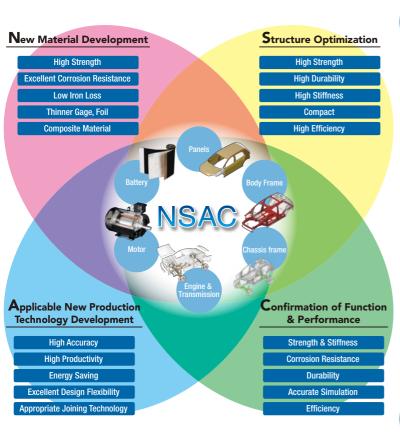
Steel is a material with infinite possibilities.

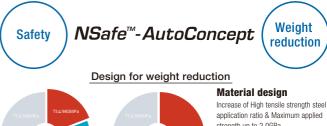
NSC is committed to maximize its potential and development of multi-material solutions centered around steel.

NSC provides comprehensive solutions suitable for Automobiles of the new era, by evolving not only the material itself, but also its related technologies for structure design and manufacturing processes.

It is our mission to become a partner who envisions and co-designs every possible future around Automobiles, even the life style of passengers, streetscapes, and the global environment.

Designing future Automobiles with advanced ultimate steel materials, unique parts structure and parts production technology solutions provided by the expert in material manufacturing.





Development 15±440

Development 15±2980MPa vehicle

TS±200MPa

Solution design

Structural/functional design & Parts production technology proposal

Achieving 30% weight reduction

Model car display example



Comfort

Nippon Steel developed a concept of future Automobiles by using advanced steel materials and solution technology, and manufactured conceptual parts that are assembled to build a model car named **NSafe****-**AutoConcept**.



Advanced Products/Technologies that Support Future Car Bodies



Highly-lubricating L-treated Steel Sheet

The range of forming has been extremely improved by adding a highly-lubricating quality. Contributes to the application of difficult-

Durability High Productivity

Weight reduction Safety

Weight reduction Safety



Excellent corrosion resistance both on flat surfaces and on cut-end allows eliminating post-painting.



Ultra High Tensile Strength Steel with Good Formability

980TRIP CR/GA, 980DP CR/GA 1180TRIP CR/GA, 1180DP CR/GA, 1310DP CR

TS≥980MPa High strength steel for framework of automotive body with high formability

after axial crush deformation



Conventional High High strength steel Tensile Strength Steel sheet for energy

High strength steel sheet for energy absorption structures

High strength steel sheets (TS≥980MPa) suitable for crush parts of body structure with excellent bending fracture

Weight reduction Safety



Steel Sheets for Hot Stamping 1500HS HR/CR/GA/GI/AI, 1800HS CR

Hot stamp process shows excellent accuracy by lower forming load at stamping, and achieves a strength of more than TS1500 after the quenching process.



coated steel sheet for hot stamping Achieved high joint strength of the weld metal with our originally developed technology to avoid the joint strength deterioration caused by entering of aluminum into the weld

Weight reduction High Productivity



Ultra High Tensile Easy-to-form Technology (NSafe[™] Form series)

Group of methods that allow forming of ultra high tensile strength steel to be done with conventional press machines. Low pressing load, high yield, etc. realized by bending and special dies

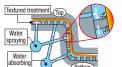
Weight reduction Safety



Continuous Flange Forming Technology

Method that allows continuous flange forming of the edges of parts to be done even with high tensile materials.

Weight reduction | High Productivity | High Efficiency



Rapid Cooling Technology for Hot Stamping

(Direct water quenching technology)

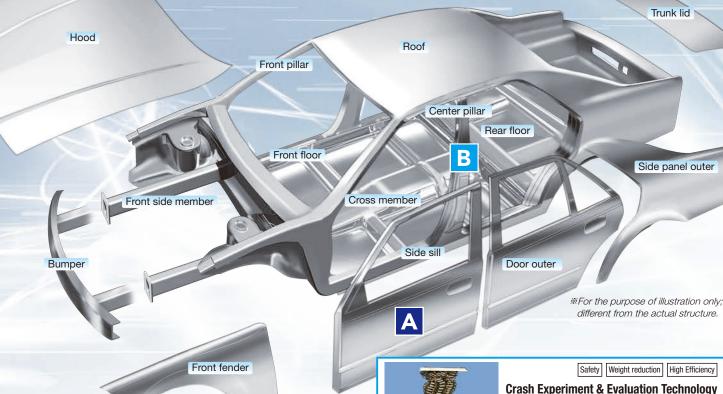
Method that shortens the amount of time needed for tempering by flushing water between the die surface and steel sheet by directly cooling the steel sheet with water

Weight reduction Safety



Spot Welding Analysis Technology

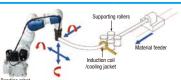
Analysis technology that can predict with high precision from nugget formation to expulsion based on the abundant material data and original analysis model.



Welding Technology for Ultra High

Tensile Steel Sheets

Respective welding methods (spot, arc, laser, etc.) and welding requirements of high tensile materials based on our wealth of knowledge are proposed that meet the needs of our customers



Weight reduction | Compact | Safety

Weight reduction Safety Durability

3DQ Technology

Technology that attains high tensile strength and a 3D shape through simultaneous processing of heating, bending and quenching

Weight reduction Safety **High-performance**



(photo: cross section view of arc/spot

welded part)

TWB Processing Equipment TWB processing equipment that realizes the world's best high

productivity and high quality.

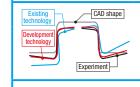
NIPPON STEEL TEXENG. CO., LTD.

Weight reduction Safety

Hot Stamping, 3DQ Parts Manufacturing Equipment

Parts manufacturing equipment that utilizes hot stamping and 3DQ technology.

NIPPON STEEL TEXENG, CO., LTD.



High-precision Forming Analysis Technology

Weight reduction | High Productivity | High Efficiency

High-precision forming analysis technology realized by predicting springback, cracks on the edges, surface strain, etc. through analysis based on accurate material characteristic data



High-precision Crash Analysis Technology

High-precision crash analysis technology realized by using both accurate erial characteristic data and the company's original fracture (base material, spot welding) predicting model "NSafe™-SPOT/ MAT."



Safety Weight reduction High Efficiency

Crash experiment and evaluation technology of the parts, module structure and actual vehicle realized by doing drop-off tests,

Quiet • Low-vibration | Weight reduction | High Efficiency **Actual Stiffness Measuring &**

Evaluation Technology Torsional stiffness of actual vehicles and BIW can be measured by

Weight reduction Safety Design

Weight reduction Durability Safety

Trunk lid



Advanced hydroforming technology

Widely applicable processing technology such as high pipe expansion, and simultaneous processing of fastening parts.



High Tensile Strength Steel with High- λ HR 780 λ , 980 λ , CR 980 λ , Hot original sheet GA 780 λ

High tensile strength steel with excellent formability that has greatly improved the hole-expanding characteristic (burring canability)

Weight reduction Durability Design



High Tensile Strength Steel for Good Design Wheels HR 590DP. 780DF

Hot-rolled high tensile strength steel with a high design quality that has excellent fatigue-resistant property and press formability.



Steel for High Strength Suspension spring

Durability Weight reduction Compact

High Strength Steel for Suspention Spring with both High Delayed Fracture Resistance and High Fatigue Strength.



High Strength Wire rod for Steel Tire Cord

Wire Rod for Ultrafine Wire Drawing and Stranded with High Quality of Inclusion, Segrigation and Surface.



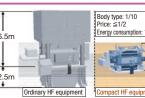
Weight reduction Durability High durability crushed-tube torsion beam

Achieves excellent fatigue characteristics, weight reduction and cost performance with a closed cross-section structure.



Steel Tube for Hollow Stabilizer.

Thick-Walled and High-Strength Steel Tube of Excellent Fatigue



High Productivity

Weight reduction Durability

Compact HF Equipment Compact hydroforming equipment that saves resources and space

NIPPON STEEL TEXENG. CO., LTD.

Weight reduction | Compact



High Strength Steel with Electoric Induction Heating

High Strength and High Torsional Strength Steel for CVJ outer race

High Productivity

Safety



Super Forge Steel

Cold Forging Steel with High Workability for Suspension Parts, CVJ outer race and Shafts.



Airbag inflator tubes

Seamless steel tubes for airbag inflator of side impact collision. with high dimensional accuracy, high strength and good toughness by induction hardening.



Engine & Transmission High Productivity Weight reduction Compact

High Strength Micro Alloying Steel High Strength Micro Alloying Steel for Hot Forging, Crankshaft, Connecting Rod, Suspention System and so on.



High Strength Steel for Connecting Rod

High Productivity | Weight reduction | Compact

Durability Weight reduction Compact

Durability

High Strength Steel for Connecting Rod with both High Strength and Fracture Splitting Ability by Controlling Precipitation Metallurgy.



Wire Rod for Low Fuel Consumption Torque Converter Spring with Excellent Inclusion Quality and High Durability.







Transmission application) and High Impact Strength (for Differential Gear application).



High Strength Steel for CVT Pulley

High Strength Steel for CVT Pulley and Sheave with Wear esistance and High Pitting Resistance.



Quiet • Low-vibration | Weight reduction | Compact

Nitriding Steel for Gear

Nitriding Steel for Transmission Gear with Lower Heat-Treatment Distortion and High Durability.



Weight reduction | Compact

Weight reduction Design High Productivity

Compact Durability Weight reduction

Steels for High Strength Fastener

High Strength Fastener (12-16T) superior in Derayed Fracture



Titanium alloy for mufflers

Super-TIX[™] 10CU (NB) shows high strength and anti-oxidation resistance at elevated temperatures in addition to superior cold workability.

Higf Performance Forged Crankshaft

Die forged Crankshaft for automobiles or light duty/large vehicles. Developing best material and crankshaft design to meet various customers' needs such as "Light Weight", "Low Noise/Vibration" o "High Strength".



Stainless Steel for High-temperature **Exhaust Manifold**

High temperature high strength stainless steel can reduce the hickness and the weight reduction of exhaust manifold.

> NIPPON STEEL Stainless Steel Corporatio Weight reduction | Compact | Durability

Weight reduction Durability



Ferritic Stainless Steel for EGR-cooler

Application of high thermal conductivity ferritic steel grades achieves efficient heat exchange and realizes downsizing of EGR

NIPPON STEEL Stainless Steel Corpora



Durability High Productivity Compact **High-carbon Steel Plate**

Highly-functional high tensile strength steel with excellent formability, asion resistance and quenching quality.



Durability High Productivity

Steel sheet suitable for gas nitrocarburizing process

Steel sheet with excellent surface hardness and fatigue strength obtained by gas nitrocarburizing process.



Durability High Efficiency



High Strength Steel for Common Rail

Steel for Common Rail with High Internal Pressure Fatigue Properties that was essential to Clean Diesel.





Fuel Injection pipe corresponding to Clean Diesel

Seamless steel pipes for high pressure fuel injection corresponding to cleaner exhaust gas.



ligh fatigue strength stainless steels for gaskets

NAR-301L, HS1 and HSX, which show improved fatigue performance due to grain refinement, are applicable to gaskets of high grade engines.

NIPPON STEEL Stainless Steel Corporati





Durability Safety High Productivity

High strength, heat resistant stainless steels containing low nitrogen

NAR-AH4, which shows high strength and anti-oxidation resistance at elevated temperatures, has been being applied to exhaust parts

NIPPON STEEL Stainless Steel Corporation

High Efficiency | Weight reduction | Durability



Titanium alloy for engine valves

Super-TIX[™] 523AFM shows high fatigue strength, which leads to improve response to accellation, power and fuel consumption.



Safety Weight reduction Compact **Parmenent Magnetic Retarder**

Compact & lightweight auxiliary brake contributing to safety and naintenance cost saving.



Thin Foil Metal Substrate

High reduction efficiency and high durability realized by thin foils. and special brazing. Used for exhaust purification converters.



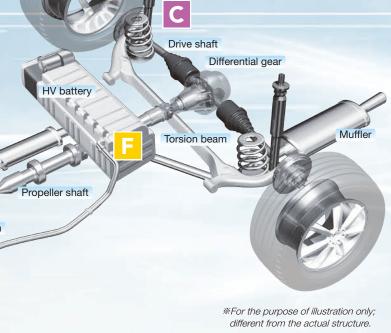
High Efficiency Durability

High Productivity



Near Net Shape Steel

Cold Forging Steel (Super Mild-Alloy, Mild-Alloy and Coarse Grain Preventing Steel) for Transmission Gear.





High Productivity Durability **Excelent Formability Stainless Steel Pipe**

Highly workable pipe made of low-distortion pipe made of highly formability stainless steel can integrate welded parts and reduce the number of parts.

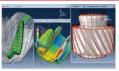
NIPPON STEEL Stainless Steel Corporatio

High Productivity Weight reduction



Plate Forging Technology

Easy manufacturing of forged parts by realizing thickening/thinning control through steel plate press processing.



Simulation of heat treatment distortion

Prediction Technique of Heat-Treatment Distortion using Simulating the Shape of Carburizing Gear and its Correct Material Data.



"ESPANEX®" Copper Clad Laminate

High heat resistant polyimide is formed on copper foil. A flexible substrate material with excellent dimensional stability, good processability, and high reliability.

NIPPON STEEL Chemical & Material Co., Ltd.

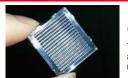
Weight reduction Design Durability

High Efficiency



Forged Aluminum Wheel for trucks and buses "Tough Bright"

improve fuel efficiency by weight saving, tough and stable quality, the most briliance aluminum wheel for truck and buses.



Durability Weight reduction High Productivity "ESDRIMER®" Optical Clear Resin for Lens

Thermosetting/Photosensitive transparent resin for lenses of automotive cameras and head-up displays, with excellent features moldability, heat-resistance, chemical-resistance, etc.

The photo shows a HUD fly-eye lens.

High Productivity

NIPPON STEEL Chemical & Material Co., Ltd



PLM (Product Lifecycle Management) Solution

System that can effectively share/utilize all information from automotive body, parts development, designing to manufacturing preparation. Contributes to QCD.

NS Solutions Corporation

Motor

High Productivity Weight reduction

Non-magnetic stainless steel

NAR-305G is not magnetized after deep drawing, which is applicable to cases of motors.

NIPPON STEEL Stainless Steel Corporation



HILITECORE™

Non-oriented electrical steel sheet that achieves a good balance between low iron loss and high magnetic flux density and can efficiently convert electric energy into mechanical energy (torque).





High Efficiency

Commercially pure nickel for negative electrode of lithium ion batteries

NAR-305G is not magnetized after deep drawing, which is applicable to cases of motors.



Stainless Steel for Fuel-cell Separater

High Efficiency Durability

Stainless steel with low contact resistance and high corrosion esistance can be applied as a separator material for fuel cells.

NIPPON STEEL Stainless Steel Corporation



"SUPERNICEL™"

Nickel precoated steel sheets for lithium ion battery cases.



Diffusion-type Nickel precoated steel sheet "Super Nickel" has both high corrosion resistance and high workability required for battery cell cases.



Quiet • Low-vibration | High Efficiency | Design

"GRANOC®" **Pitch-based Carbon Fiber and Carbon**

Pitch-based carbon fiber "GRANOC®", which is lighter than metal and has excellent thermal conductivity, and various Composite products with optimal properties.

NIPPON STEEL Chemical & Material Co., Ltd.



Rechargeable Battery Cell Chargedischarge Inspecting Technology

Provides the inspection line of HV and electric vehicle battery cells and evaluation equipment for development.

> NIPPON STEEL TEXENG. CO., LTD. Safety Weight reduction Compact



Stainless Steel Foils for LIB Current Collectors

The high strength (TS \geqq 900) and the ultra-thin thickness (≤0.010mm) make high capacity and secure batteries possible. and lengthen battery life. Can be used for both cathodes and

NIPPON STEEL Chemical & Material Co., Ltd.



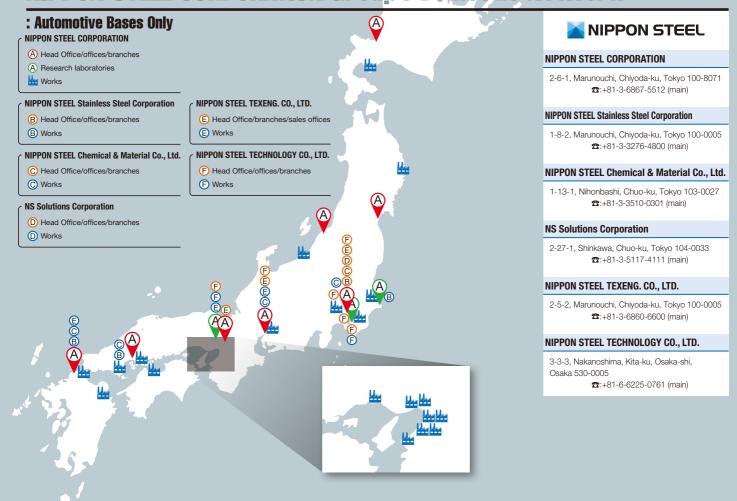
Fast Charging Technology

Provides fast chargers for electric vehicles.

NIPPON STEEL TEXENG. CO., LTD.

Durability Safety High Efficiency

PPON STEEL CORPORATION Group's Domestic Network



NIPPON STEEL CORPORATION Group's Overseas Network



A Offices/branches

NIPPON STEEL Stainless Steel Corporation

(B) Offices/branches

NIPPON STEEL Chemical & Material Co., Ltd.

C Offices/branches

NS Solutions Corporation

Offices/branches

NIPPON STEEL TEXENG. CO., LTD.

E Branches/sales offices

ArcelorMittal*

*technical cross-license Suzuki Garphyttan

India

Vietnam

✓ Jamshedpur Continuous Annealing & Processing

- Nippon Steel Pipe India
- ANS Steel Tubes Limited
- SMI-Amtek Crankshaft

Vietnam Steel Products

Indonesia

CHINA STEEL AND NIPPON STEEL VIETNAM JOINT STOCK Company

₹PT KRΔKΔTΔII

NIPPON STEEL Steel

Processing (Thailand) Co., Ltd. 4

Thai Precision Products

Siam Nippon Steel Pipe

Thai Steel Pipe Industry

Indonesia Nippon Steel Pipe

NIPPON STEEL SYNERGY

Automotive Parts

INDIANA INC.

Nisshin Automotive Tubing LLC International Crankshaft

HUIZHOU NIPPON STEEL NIPPON STEEL INTEGRATED CRANKSHAFT

Nippon Steel

Pipe Mexico

Brasil

UNIGAL

USIMINAS

Automotive Steel Sheets

NIPPON STEEL (NANTONG) METAL SHEET CO., LTD.

- Suzuki Garphyttan
- NBC China
- Shanghai Neturen Wuxi NSP Automotive Parts
- Guangzhou You-Ri Automotive Parts
- Guangzhou Asahi-Ns-Mit
- FORGING CO., LTD.

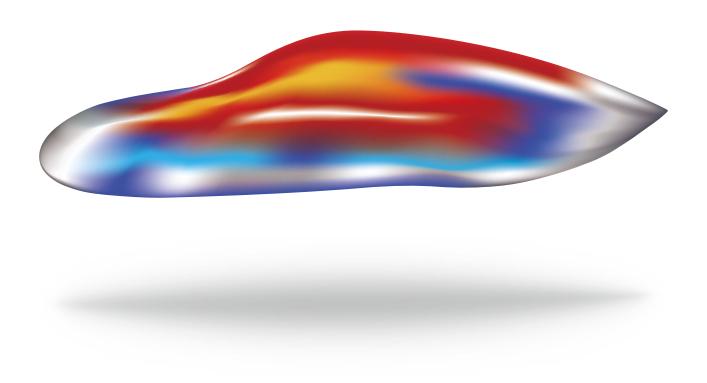
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✓ I/N Kote

- Suzuki Garphyttan INDIANA PRECISION
- **FORGE** NIPPON STEEL COLD HEADING WIRE
- Seymour Tubing



www.nipponsteel.com



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